



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2126

Job Sheet 180800



Part No: D2126

Job Qty: 500 ft

Part Name: Locking Seal (Sold Per Foot)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/16/18

Job Tracking No:

Due Date: 8/16/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D IPP Rev: B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) DM IPP REV:C 16.05.06 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	500 pcs	8/16/18	8/16/18	0.00	0.00	Purchasing		<i>[Signature]</i> AUG 30 2018
110	Packaging	500 pcs	8/16/18	8/16/18	0.00	0.00	Packaging2		<i>[Signature]</i> AUG 31 2018
120	QC	500 pcs	8/16/18	8/16/18	0.00	0.00	QC6		<i>[Signature]</i> SEP 06 2018
130	Packaging	500 pcs	8/16/18	8/16/18	0.00	0.00	Packaging3-1	5408 88	<i>[Signature]</i> SEP 06 2018
140	QC21-SA FT	500 ft	8/16/18	8/16/18	0.00	0.00	QC21		<i>[Signature]</i> JUL 18 2018

Part Op Descriptions: **110** - Ensure material certification is attached

P0040526

WLB JUL 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
110750004	Seal D2126	500 ft (1 ea)	100-Purchasing	<i>S107089</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	110750004	500	0	0

Part Specifications

Specifications could not be found.

Plex 7/16/18 11:29 AM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S107093



Part: D2126

Job No: 180800

Serial No/Batch: S107093

Revision:

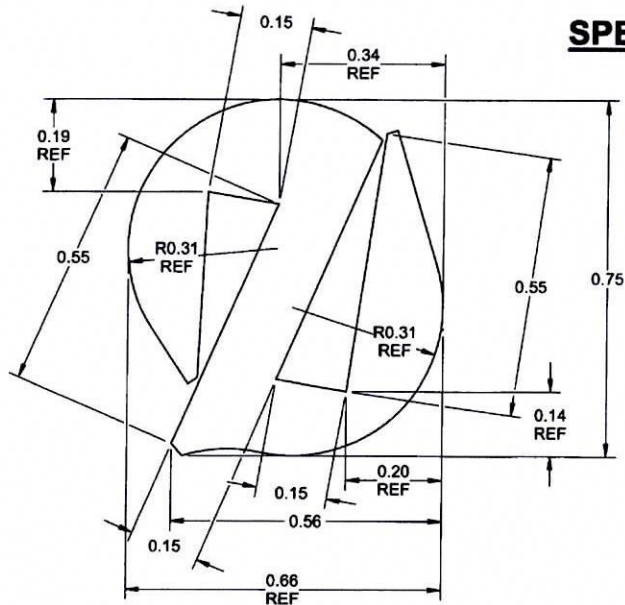
Inspector:

Exp Date:

Instructions: Various STC's

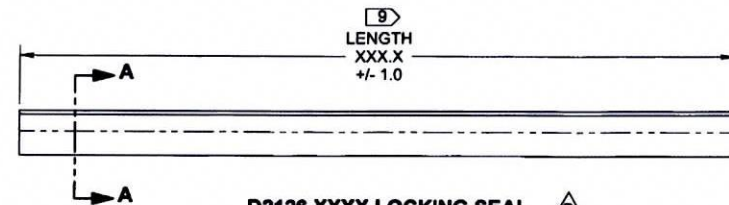
Date: 08/30/18

SPECIFICATION CONTROL DRAWING



SECTION A-A

8

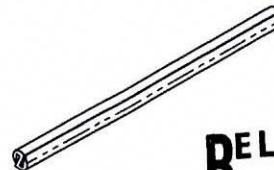


D2126-XXXX LOCKING SEAL

DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SUPPLIER P/N	SUPPLIER DIE NUMBER
D2126-XXXX	SBR RUBBER	BLACK	85	ASTM D1418	0.13	ACCURATE RUBBER	110750004	631

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: UNLESS OTHERWISE NOTED +/- 0.06
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) ALL NON DIMENSIONED FEATURES PER SUPPLIER'S DIE
- 9) PART NUMBER DEFINITION: D2126-XXXX
XXXX = LENGTH IN INCHES
EG: D2126-0875 = 87.5 INCHES LONG



RELEASED
2016-05-04
EEN 16-571

APPROVED

D	REFORMATTED. REDRAWN. MATERIAL CLARIFIED. SEE PAR14-321.	AJS	14.08.07
C	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS.	KE	99.03.15
B	REDRAWN: ADD PATTERN	KE	98.12.01
A	NEW ISSUE	JB	92.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2126 TITLE LOCKING SEAL COPYRIGHT © 1982 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON OR ENTITY WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	AJS		
CHECKED	DB		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS	REV. D SHEET 1 OF 1 SCALE NTS	
DATE	14.08.07		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040526

Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7A 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

PO No: PO040526
PO Date: 7/18/18
Due Date: 8/10/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms: Collect
Special Comments:

Revised

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		110750004		Seal D2126 Locking Seal As Per Dwg D2126 Rev. D	Firmed	-	8/10/18 8/30/18	500 ft	0 ft	500 ft	\$5.00/ft	\$2,500.00
2		451500007		Seal D2463 Seal As Per Dwg D2463 Rev. B	Firmed	-	8/10/18 8/30/18	500 ft	0 ft	500 ft	\$1.3254/ft	\$662.70

Line Item Note 10 rolls - 50'/roll

Grand Total: \$3,162.70

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an Integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

dB



www.acrfuller.com

12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013

PACKING SLIP

CUSTOMER COPY

PACKING SLIP 00164580

CUSTOMER NO. 10750

PST#

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
T
O

S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
I HAWKESBURY, ON K6A 1K7
P Canada
T
O

DATE		SHIP VIA		TERMS			
08/23/18		DAY & ROSS		ACR FULLER GROUP NET 30 DAYS			
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON			
040526		07/18/18		00164580 ROB			
QUANTITY			ITEM NUMBER	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
ORDERED	SHIPPED	B.O.					
500	✓ 500	-	110750004	#YAD-2126 LOCKING SEAL EXTRUSION	FT		
			1 carton 24" x 24" x 15" = 96 pounds				
10	✓ 10	-	451500007	1/8" X 1/2" C.O. EPDM SPONGE ADH.BACK (50 ROLL) 24R./CS.	RO		
SUBTOTAL							
HST							
FREIGHT: Collect				TOTAL AMOUNT			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040526

Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7A 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

PO No: PO040526
PO Date: 7/18/18
Due Date: 8/10/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms: Collect
Special Comments:

Revised

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		110750004		Seal D2126 Locking Seal As Per Dwg D2126 Rev. D	Firmed	-	8/10/18 8/30/18	500 ft	0 ft	500 ft	\$5.00/ft	\$2,500.00
2		451500007		Seal D2463 Seal As Per Dwg D2463 Rev. B	Firmed	-	8/10/18 8/30/18	500 ft	0 ft	500 ft	\$1.3254/ft	\$662.70

Line Item Note 10 rolls - 50'/roll

Grand Total: \$3,162.70

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

dB



www.acrfuller.com

12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013

PACKING SLIP

CUSTOMER COPY

PACKING SLIP 00164580

CUSTOMER NO. 10750

PST#

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
T
O

S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
I HAWKESBURY, ON K6A 1K7
P Canada
T
O

DATE		SHIP VIA		TERMS			
08/23/18		DAY & ROSS		ACR FULLER GROUP NET 30 DAYS			
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON			
040526		07/18/18		00164580 ROB			
QUANTITY ORDERED	QUANTITY SHIPPED	B.O.	ITEM NUMBER	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
500	500	-	110750004	#YAD-2126 LOCKING SEAL EXTRUSION	FT		
			1 carton 24" x 24" x 15" = 96 pounds				
10	10	-	451500007	1/8" X 1/2" C.O. EPDM SPONGE ADH. BACK (50 ROLL) 24R./CS.	RO		
				SUBTOTAL			
				HST			
FREIGHT: Collect				TOTAL AMOUNT			



12771 No. 5 Road
Richmond, B.C. V7A 4E
Canada
Telephone : (604) 274-99
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 8/29/2018

Customer : DART AEROSPACE LTD

Customer P.O.# : 10750

Specification: _____

Customer Ref.# / Stock # : Serial # : N/A

ACR W.O. # : 16458001

Item Description: #YAD-2126 LOCKING SEAL EXTRUSION

ACR Compound : SBR/NAT 85 SHA S.G.1.24 SHEAVE

Date Shipped: Aug22-2018

JAS
38
9-88

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Arezoo Zahed
(ACR GROUP INC. REPRESENTATIVE)